

(PREVIOUSLY SUPRACO 3020)

## SUPRACUT 20 X

Neat Cutting Oil

### DESCRIPTION

**SUPRACUT 20 X** is a high performance neat cutting oil specially developed for machining of bad machinability ferrous metal.

**SUPRACUT 20 X** is widely used in the automotive and aeronautic industries.

### APPLICATIONS

**SUPRACUT 20 X** is especially suitable for machining of medium-hard to hard steel and titanium on automatic and semi-automatic turning machines, with single or multiple broaches, without risks of seizing the spindle mechanism.

**SUPRACUT 20 X** is well adapted for use at high feed rates under heavy duty.

The use of **SUPRACUT 20 X** is not advised for machining of copper alloys.

### ADVANTAGES

- High lubricating power.
- Good extreme-pressure properties.
- High flash point.
- Very good stability.

### TECHNICAL INFORMATION

NAME	UNITS	METHOD	SUPRACUT 20 X
Color	-	Visual	Light Yellow
Density at 20°C (68°F)	-	ISO 12.185	0.876
Viscosity at 40°C (104°F)	mm <sup>2</sup> /s	ASTM D445	22.0
Flash point	°C	ASTM D92	> 190
Copper Strip Corrosion	-	ASTM D130	4c
Storage	-		in frost-free, dry place

These characteristics are given only for information and can be updated over time.

### HEALTH & SAFETY

- Free of organo-chlorinated additives and active sulphur
- Formulated following INRS ND 2356-227-12 recommendations
- Good dermatological behaviour



## SERVICES AND EQUIPMENT

In addition to its product ranges, MotulTech can provide tools and services for the maintenance and monitoring of your lubricants. Please contact your technical sales representative for more information.