

ACTICIDE 14



Bactericide

DESCRIPTION

ACTICIDE 14 is a VOC-free concentrated formulation of CIT/MIT used for water based metalworking fluid treatment.

It can be used as a tankside bactericide and fungicide additive in 2 different ways:

- as preventive to reduce the risk of pollution in a hazardous environment
- in shock treatment, in case of heavy pollution in bacteria or fungi It is recommended to make the addition of the product at several places in the system.

Do not exceed the maximum treatment concentration of 0.025%.

Introduce **ACTICIDE 14** into the tank where the circulation of the metalworking fluid is maximum to mix it properly (lift pump, at the return of the fluid in the tank...).

APPLICATIONS

In case of heavy contamination by bacteria (usually identified by the presence of odours), add **ACTICIDE 14** to kill the pollution, increase pH with a pH-booster such as **BECROSAN CP 2125** and adjust the fluid concentration if necessary. In case of fungi pollution, chemical treatment needs to be completed with a mechanical removal of the visible deposits and fungi in the tank and in the fluid.

Dilution of use: 0.025%, i.e. ¼ litre of ACTICIDE 14 per 1000 litres of metalworking fluid

HEALTH AND SAFETY

- Avoid contact. Gloves and glasses are required.
- Read carefully the Material Safety Data Sheet and technical data sheet for more information.

| | | TANK SIZE / METALWORKING FLUID VOLUME in LITRES | | | | | | | | | | | | | | |
|----------------|------------------|---|-------|--------|------|-------|------|-------|------|-------|------|------|-------|------|-------|------|
| ACTICIDE 14 | Dilution rate | 50 | 100 | 150 | 200 | 300 | 400 | 500 | 600 | 700 | 800 | 1000 | 1500 | 2000 | 2500 | 3000 |
| | | VOLUME OF TREATMENT PRODUCT TO ADD in LITRES | | | | | | | | | | | | | | |
| Shock | 0.025% | 0.0125 | 0.025 | 0,0375 | 0,05 | 0,075 | 0,1 | 0,125 | 0,15 | 0,175 | 0,2 | 0,25 | 0,375 | 0,5 | 0,625 | 0,75 |
| Preventive | 0.005% | 0.0025 | 0.005 | 0,0075 | 0,01 | 0,015 | 0,02 | 0,025 | 0,03 | 0,035 | 0,04 | 0,05 | 0,075 | 0,1 | 0,125 | 0,15 |



INSTRUCTIONS

In case of long machine stops, following regular maintenance operations (concentration level and tramp oils and chips removal), add **ACTICIDE 14** as preventive 24h before the stop. In a hazardous environment or a centralized system, regular maintenance operations can be completed by a monthly preventive treatment. For optimal efficiency, it is recommended to make the addition of antifoam after filtration system and at several locations in the installation.

Dilution of use: 0.005%, i.e. 0,05 litre of ACTICIDE 14 per 1000 litres of metalworking fluid.

SERVICES AND EQUIPMENT

In addition to its product ranges, MotulTech can provide tools and services for the maintenance and monitoring of your lubricants. Please contact your technical sales representative for more information.

Important Notice

Information disclosed in this technical data sheet is based on MOTUL's experience and knowhow in the development and manufacture of lubricants and other chemical products according to the current state of knowledge.

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