

## BIOCOOL 3837 GR

BORON FREEMETALWORKING FLUID  
SYNTHETIC SOLUTION

### DESCRIPTION

**BIOCOOL 3837 GR** is a water soluble concentrate dedicated for difficult grinding operations on cast iron, steel and stainless steel, and for steel forming operations.

### APPLICATIONS

Thanks its specific additives, **BIOCOOL 3837 GR** is particularly effective in soft to medium hardness water.

### ADVANTAGES

- Low foaming product.
- Excellent air release properties.
- Very good cooling and detergency properties.
- Good separation of tramp oils.
- Very good particles settling properties.
- Improvement of tool life thanks to its specific addition.
- Operator friendly.
- Cleanliness of working environment.

### TECHNICAL INFORMATION

TECHNICAL CHARACTERISTICS	UNITS	METHOD	BIOCOOL 3837 GR
Aspect	-		Liquid
Density	-		1,083.0
pH	-	NFT 60.193	9.8 at 5 %
Break Point Corrosion	%	IP 287	3
Refractometer Factor	-		1.3
Water Hardness range	ppm		0-400

These characteristics are given only for information and can be updated over time.



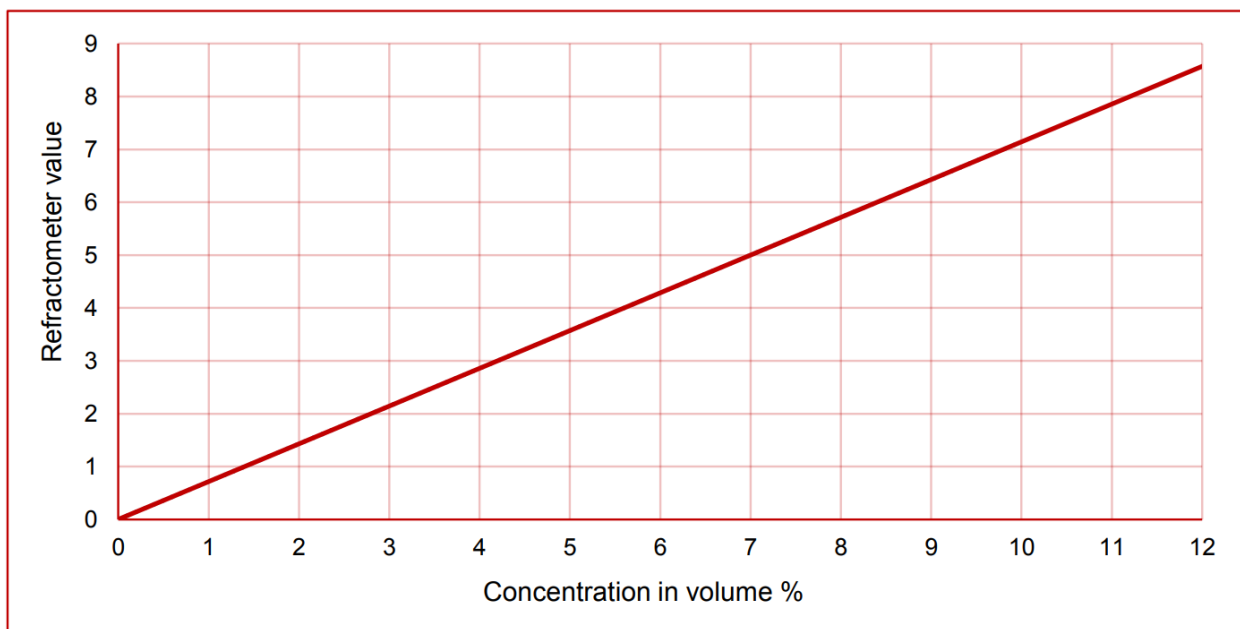
## RECOMMENDED CONCENTRATIONS OF USE

- Grinding: 4-6%
- Difficult grinding: 6-8%
- Machining: 6-12%

## HEALTH AND SAFETY

- Formaldehyde releasers free
- Boron, nitrites and DEA free, without chlorinated additives
- Operator friendly: good dermatological behavior and easy to use

## REFRACTOMETER CURVE



## INSTRUCTIONS

Before first fill, thoroughly clean the installation with an antiseptic such as **CONTRAM CB3**.

Drain and rinse the system with water.

If no volumetric mixing system is available, slowly pour **BIOCOOL 3837 GR** into water while stirring continuously to achieve a correct preparation of the emulsion.

To ensure the best quality of emulsion and maximize the fluid efficiency, consult the **Good Practices Handbook - Metalworking Soluble Fluids**.

## SERVICES AND EQUIPMENT

In addition to its product ranges, MotulTech can provide tools and services for the maintenance and monitoring of your lubricants. Please contact your technical sales representative for more information.



#### Important Notice

All information and rules about health, safety and the environment are mentioned on the safety data sheet. It provides information about risks, safety procedures and first aid emergency rules. It clarifies all procedures to implement in the case of an accidental spillage, and for the disposal of the product and its effects on the environment. The safety data sheet is available on [www.motul.com](http://www.motul.com).

Our product contains natural additives which are likely to modify the colour of the concentrates without altering its performance. The specifications of our products are definite only at the time of order, and are subject to our general sale and guarantee conditions. To give our customers the latest technical developments, the general characteristics of our products may vary.