THERMIC FGP

Mass Quenching

SYNTHETIC BASE

DESCRIPTION

THERMIC FGP is a synthetic soluble oil used diluted in water for mass quenching. Free of nitrite, it allows to obtain, according to the concentration in use, of accelerated cooling rates between water and oil.

BÉNÉFICES

- Avoids risk of fire and reduces smoke emissions
- THERMIC FGP reduces manufacturing costs through low use concentration and low consumption
- Simplified waste treatment
- Good performance all along lifetime
- Cleanliness of parts after quenching
- Corrosion protection
- Specific formulation to reduce the risk of quenching cracks

PERFORMANCES

THERMIC FGP, usually used after mass heating, can be diluted between 10% and 25%, according to the grade of steels to treat. The recommended temperature of the tank is between 25°C and 45°C.

TECHNICAL INFORMATION

<table>
<thead>
<tr>
<th>NAME</th>
<th>METHOD</th>
<th>THERMIC FGP</th>
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</thead>
<tbody>
<tr>
<td>Couleur</td>
<td>Visuel</td>
<td>Blanc</td>
</tr>
<tr>
<td>Aspect</td>
<td></td>
<td>Clear</td>
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<tr>
<td>Densité à 20°C (68°F)</td>
<td>ISO 12.185</td>
<td>1.019 kg/L</td>
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<tr>
<td>Viscosité à 40°C (104°F)</td>
<td>ISO 3104</td>
<td>247.5 mm²/s</td>
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<tr>
<td>Refractometer Factor</td>
<td></td>
<td>2.9 (Reading in ° Brix at 15 % at 23°C)</td>
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<tr>
<td>Alkalinity reserve</td>
<td></td>
<td>13.3 mg KOH/g</td>
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<tr>
<td>pH</td>
<td></td>
<td>9.6</td>
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</table>
INSTRUCTIONS

Periodically check the concentration of the product in use, using a refractometer and comply with the attached curve. It is recommended to store the products in temperate conditions in sealed containers.

SERVICES AND EQUIPMENT

In addition to its product ranges, MotulTech can provide tools and services for the maintenance and monitoring of your lubricants. Please contact your technical sales representative for more information.

RECOMMENDATIONS

All information and rules about health, safety and the environment are mentioned on the safety data sheet. It provides information about risks, safety procedures and first aid emergency rules. It clarifies all procedures to implement in the case of an accidental spillage, and for the disposal of the product and its effects on the environment.

Our product contains natural additives which are likely to modify the colour of the concentrates without altering its performance. The specifications of our products are definite only at the time of order, and are subject to our general sale and guarantee conditions. To give our customers the latest technical developments, the general characteristics of our products may vary. The safety data sheet of this product is available at www.motul.com