THERMIC SP

Heat Treatment

SYNTHE TIC BASE

DESCRIPTION

THERMIC SP is a water soluble, synthetic liquid, used diluted in water for surface hardening operations giving an efficient protection against the corrosion of the treated parts as well as machine parts. THERMIC SP can be used for tempering stop, in case a middle term protection against corrosion is required, without using a product for temporary protection.

BÉNÉFICES

- Stable product in use
- Used in different water hardness (RO water) without foaming phenomenon
- Leaves no deposit on the parts
- Economic product due to the low concentration in use
- Easy filtration of baths
- Provides short-term protection of the treated parts
- Easy cleaning of quenched parts
- Good protection against corrosion
- Good protection against corrosion (machine parts and quenched parts)
- Very good resistance to microorganisms (bacteria and fungi)

SÉCURITÉ

- Formaldehyde-free

PERFORMANCES

THERMIC SP is a product designed for superficial heat treatment operations (induction or conduction heating). The cooling power is slightly adjustable according to the concentration of use. Increasing the concentration reinforces its anti-corrosion properties. THERMIC SP is a product specially developed for protection against the corrosion of treated parts by superficial quenching. THERMIC SP provides corrosion protection of machine parts (copper inductors, aluminium inductor supports and steel machine parts) THERMIC SP is generally used at a concentration of 5 %, which generates low-cost usage.
TECHNICAL INFORMATION

<table>
<thead>
<tr>
<th>NAME</th>
<th>METHOD</th>
<th>THERMIC SP</th>
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<tbody>
<tr>
<td>Couleur</td>
<td>Visuel</td>
<td>Clair</td>
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<tr>
<td>Densité à 20°C (68°F)</td>
<td>ISO 12.185</td>
<td>1.018 kg/L</td>
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<tr>
<td>Viscosité à 40°C (104°F)</td>
<td>ASTM D445</td>
<td>50,5 mm²/s</td>
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<tr>
<td>Refractometer Factor</td>
<td>NF T 60187</td>
<td>3.3</td>
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<tr>
<td>pH</td>
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<td>9.4</td>
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SERVICES AND EQUIPMENT

In addition to its product ranges, MotulTech can provide tools and services for the maintenance and monitoring of your lubricants. Please contact your technical sales representative for more information.

RECOMMENDATIONS

All information and rules about health, safety and the environment are mentioned on the safety data sheet. It provides information about risks, safety procedures and first aid emergency rules. It clarifies all procedures to implement in the case of an accidental spillage, and for the disposal of the product and its effects on the environment.

Our product contains natural additives which are likely to modify the colour of the concentrates without altering its performance. The specifications of our products are definite only at the time of order, and are subject to our general sale and guarantee conditions. To give our customers the latest technical developments, the general characteristics of our products may vary. The safety data sheet of this product is available at www.motul.com.